

Job Title: Pipe Welder, Fitter or Combo

Department: Steel

Reporting to: Steel Foreman

To perform this job successfully, an individual must be able to perform each essential duty satisfactorily. The requirements listed below are representative of the knowledge, skill, and/or ability required.

POSITION SUMMARY:

A skilled worker who welds and fits metal and metal pipe, like steel or aluminum to meet specifications. Job duties include positioning and connecting various parts by hand, using specialized equipment.

ESSENTIAL DUTIES AND RESPONSIBILITIES include the following:

- Meeting the needs and desires of all customers in a courteous and professional manner.
- Requires set-up and use of portable burning/heating torches for pipe using propane, acetylene, and oxygen.
- Responsible for measuring the length and other dimensions of the pipe and marking and cutting them as per the requirement.
- A pipe fitter is responsible for welding and threading of the pipes which are going to be used in the construction process.
- It is the job responsibility of the pipe fitter to use tools and equipment such as cutting torches, saws, benders, pipe fitters, welder to ensure smooth fixation of the pipes.
- Requires set-up and use of cutting devices shapes typically including Circular Saws, Band Saws, Chop Saws, Jig Saws, and cutting wheels on grinders.
- Secures pipes to structure with brackets, clamps, and hangers, using hand tools and power tools.
- Locate and mark reference lines, such as center, buttock and frame lines.
- Align parts in relation to each other, using jacks, come-a-longs, turnbuckles, clips, wedges and mauls.
- Marks locations of holes to be drilled and installs temporary fasteners to hold part in place for welding.
- Must also be proficient in multiple welding processes such as: Arc welding (SMAW), metal inert glass (MIG) welding, tungsten inert glass (TIG) welding, flux-core welding (FCAW), plastic welding, hard facing, oxygen/acetylene welding, and brazing.
Pipe welder must also be proficient in plasma cutting, oxygen/acetylene cutting, tempering, flame straightening, air carbon-arc cutting, and pipe bending. The types of metals used in the welding process vary due to application and may consist of the following: mild steel, pipe (specialty and galvanized), high carbon steel (AR-400, AR500, and T-1), aluminum, stainless steel, brass, and plastic.
- May tack weld clips and brackets in place prior to permanent welding.
- Depending on size and weight of materials being handled, mobile crane or forklifts are used for handling and transportation. Also, depending on size and weight, the designated rigging crew will move the material into place.
- Responsible of pipe fitter is to examine, inspect and test the already installed pipes as well as other installed systems to check structural weaknesses and then suggest methods to overcome these weaknesses.
- May be required to travel to jobsites away from Shipyard and utilize company vehicle.
- May be required to work outdoors and be subject to severe weather.

JOB REQUIREMENTS:

Regular job requirements include but are not limited to the list below. Other responsibilities within the accepted job scope may apply:

- A pre-employment drug test is a pre-requisite of employment.
- Organizational skills and attention to detail.
- Maintain excellent attendance and punctuality.
- Able to communicate effectively both orally and in writing.
- Ability to work independently with minimal supervision.
- Able to work well with others in a team environment.
- Comply with all OSHA, shipyard safety and environmental policies and procedures.

- Hold and maintain a valid driver license.
- Travel may be required.
- Assist with other miscellaneous jobsite tasks as directed.
- May be required to work more than the standard work week, including weekends.
- Read and interpret blueprints, schematics, and rough sketches.
- Prepare and maintain accurate work records of the project such as timecards.
- Meets scheduling and attendance requirements.
- Provides tools as per SMI welder/fitter tool list.

PHYSICAL AND ENVIRONMENTAL DEMANDS:

- Working as a pipefitter is also physically demanding because it involves bending, stooping, standing for long periods and lifting heavy objects.
- Physical aspects of the job may require heavy frequent lifting, bending, pushing, pulling, kneeling, stooping, climbing, balancing, and carrying.
- Frequent lifting of up to 20lbs and occasional lifting of up to 50lbs.
- Climbing frequently, ascending or descending ladders, stairs, ramps, and the like; using feet, and legs or hands and arms. Body agility is important. Maintaining body equilibrium to prevent falling when walking, standing or crouching.
- Stooping frequently, bending body downward and forward by bending, spine at the waist, requiring full use of the lower extremities and back muscles.
- Kneeling frequently, bending legs at knees to come to rest on knee or knees.
- Crouching frequently, extending hand(s) or arm(s) in any direction.
- Handling frequently, seizing, holding, grasping, turning or otherwise working with hand or hands.
- Vision abilities required by this job include close vision, distance vision, peripheral vision, depth perception and ability to adjust focus.
- Work in extreme temperatures and conditions. At times you will work in areas that have less adequate ventilation.
- Enter and move through manholes to reach and work in confined spaces.
- Frequent use of respirator.
- Frequent exposure to noise due to machinery and equipment.

SKILL TEST REQUIREMENTS:

Candidates will bring their personal tools for pipe testing: Welding hood, gloves, leathers, hammer.

HOW TO APPLY:

Please submit your resume and cover letter via email to SYSHR@stabbertmaritime.com

or FAX # (206) 204-4147.

NO PHONE CALLS PLEASE.

Stabbert Marine & Industrial LLC is an equal opportunity employer and will not discriminate against any employee or applicant on the basis of age, color, disability, gender identity, national origin, race, religion, sexual orientation, protected veteran status, or any classification protected by federal, state, or local law. In addition to federal laws requirements, Stabbert Marine and Industrial LLC complies with applicable state and local laws governing nondiscrimination in employment in every location in which the company facilitates. This policy applies to all terms and conditions of employment, including recruiting, hiring, placement, benefits, promotion, termination, layoff, recall, transfer, leaves of absence, compensation and training.